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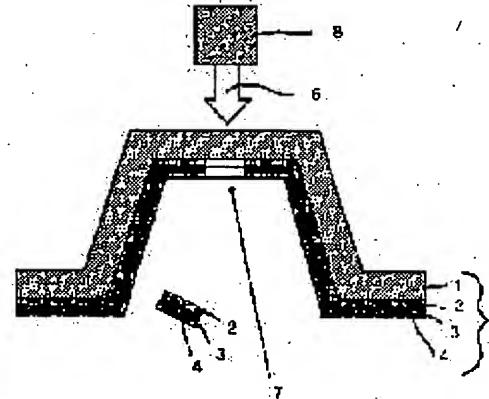
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(54) MOLDING DECORATED WITH LASER MARKING AND MANUFACTURE THEREOF

(57) Abstract:

PROBLEM TO BE SOLVED: To make it possible to cope with the multikind and small quantity production of a light shining part having a sharp edge light transmitting pattern without requiring a painting process and an over-coating process.

SOLUTION: A decorating sheet produced by laminating at least a colored layer 2 and a light screening layer 3 in the order named on a light transmitting base sheet 1, through which laser beams can be transmitted is irradiated with laser beams 6 from a light transmitting base sheet 1 side so as to remove the colored layer 2 and the light screening layer 3 of the light irradiated portion in order to expose the light transmitting base layer 2, resulting in obtaining a sheet 5 decorated with a laser marking, in which a light transmitting pattern 7 such as characters or the like. Then, the resultant sheet 5 is arranged in a mold. After the mold is closed, a light transmitting molding resin is injected. After the mold is opened, a molding decorated with a laser marking, in which the sheet 5 decorated with the laser marking and the light transmitting molding resin are made into an integral body, is obtained.



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